



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-041
Job Sheet 175104



Part No: D4148-041

Job Qty: 4 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	4 pcs	4/27/18	4/27/18	0.00	1.20	Small Fab-6		
110	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC5		
120	Packaging	4 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-2		
130	QC21-SA	4 Ea	4/27/18	4/27/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	Fm13590-1x3 S057518 x5
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	S017094x1
D2690-6	Lanyard	4 Ea (1 ea)	90-Start up Operation	S053681x3 S049416 2x1
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	S038303
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	S040691
D4148-1	Crosstube Lug Plate, Fwd	8 Ea (2 ea)	90-Start up Operation	S038815x1 S049187 1x7
D4148-3	Stud Receiver, Lower	4 Ea (1 ea)	90-Start up Operation	S051090
D4148-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	S057152x1 S035168x3
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	90-Start up Operation	S050040
MS20615-4M18	Rivet	32 Ea (8 ea)	90-Start up Operation	S041160
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	S01682
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	S038080
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	S055106x10 S037440x1 S055232x
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	25742



Container No: S057621



Part: D4148 - 041
Job No: 175104
Serial No/Batch: S057621

Revision:
Inspector:

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	125	0
	AN4C13A	12	149	0
	D2690-6	4	93	0
	D3910-1	4	25	0
	D4091-1	4	34	0
	D4148-1	8	48	0
	D4148-3	4	2	0
	D4148-5	4	21	0
	MS17984-C413	4	50	0
	MS20615-4M18	32	273	0
	MS21043-3	8	951	0
	MS21043-4	12	631	0
	NAS1149C0332R	16	4,602	0
	NAS1149C0432R	24	2,909	0
Part Specifications				
Specifications could not be found.				

Plex 3/27/18 12:27 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002129	FM133990-1	AN3C12A	Bolt		GA003	3
002129	S017094	AN4C13A	Bolt		ST344	1
002129	S057220	AN4C13A	Bolt	S054186	ST344	11
002129	S053681	D2690-6	Lanyard	S053680	ST009	3
002129	S057219	D2690-6	Lanyard	s049462	ST009	1
002129	S057218	D3910-1	Crosstube Lug	s038203	ST525	4
002129	S057216	D4091-1	Mounting Lug	s040691	ST525	4
002129	S038815	D4148-1	Crosstube Lug Plate, Fwd	S038814	ST080	1
002129	S057215	D4148-1	Crosstube Lug Plate, Fwd	s049871	ST080	7
002129	S057214	D4148-3	Stud Receiver, Lower	s057090	ST080	4
002129	S057156	D4148-5	Eyebolt Stud	S055168	ST080	1
002129	S057213	D4148-5	Eyebolt Stud	s055168	ST080	3
002129	S057210	MS17984-C413	Quick Release Pin	S050040	OVER005	4
002129	S057209	MS20615-4M18	Rivet	S041166	ST306	32
002129	S057180	MS21043-3	Nut	S016882	ST302	8
002129	S057179	MS21043-4	Nut	s038086	ST302	12
002129	S037440	NAS1149C0332R	Washer	S019380	ST260A	4
002129	S055232	NAS1149C0332R	Washer	S055230	ST266	2
002129	S055940	NAS1149C0332R	Washer	S036906	ST266	10
002129	S057174	NAS1149C0432R	Washer	s025742	ST266	24

S057318x5

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/2/18 8:50 AM dart.quirion.sonia